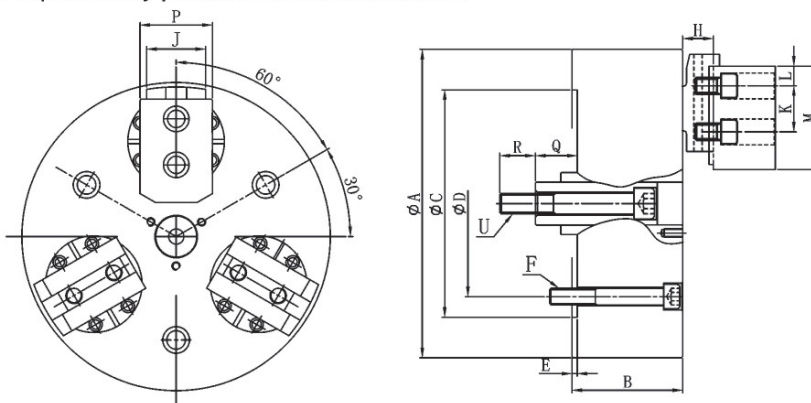


> FW SERIES

FW三爪強力浮動油壓卡盤

3 JAW SWING LOCK CHUCK

- ◎ 適用於鑄造和鍛造工件的自定心車削加工
- ◎ 工件夾緊並後拉，能夾持10度的錐體，卡爪可左右搖擺5度。
- ◎ 重複定位精度可達0.03mm
- ◎ Suitable for self centering turning process for casting and forging workpiece
- ◎ Clamping and drawing back the workpiece, it can clamp the parts with 10 degree taper, and the chuck jaws can swing 5 degree.
- ◎ The accuracy for repeatability position can meet 0.03mm



型號 Model 規格 Spec	夾持外徑 Clamping out dia (mm)	夾持內徑 Clamping inner dia (mm)	柱塞行程 Plunger Stroke (mm)	爪行程(直徑) Jaw stroke (Dia.) (mm)	最高回轉數 Max RPM	最大容許油壓缸推力 Max. D.B. pull kN	最大靜夾持力 Max. clamping force kN	適用油缸 Matching Cylinder	重量 Weight (kg)
FW-06	12.7-120	70-152	11.4	7.9	4000	23	70	S-125R	14.8
FW-08	16-152	76-203	14.2	9.5	3500	32	96	S-125R	23.7
FW-10	50-203	85-235	17.5	12.7	3200	40	123	S-150R	39.5
FW-12	63-241	127-305	17.5	12.7	2500	40	123	S-150R	58.5
FW-15	78-310	170-380	22.4	15.8	1800	54	165	S-200R	95.2
FW-18	90-390	245-455	22.4	15.8	1500	55	166	S-200R	145
FW-21	165-470	320-530	22.4	15.8	1000	56	167	S-200R	180

型號 Model 規格 Spec	A	B	C H6	D	E	F	H
FW-06	162	77	140	104.8	5	3-M10	19.3
FW-08	200	88	170	133.4	5	3-M12	23.3
FW-10	254	105	220	171.4	5	3-M16	29.1
FW-12	300	105	220	171.4	5	6-M16	29.1
FW-15	381	120	300	235	6	6-M20	32.4
FW-18	457	126.5	380	260	6	6-M24	32.4
FW-21	533	126.5	380	330.2	6	6-M24	32.4

型號 Model 規格 Spec	J	K	L	M	P	Qmin	QMax	R	U
FW-06	38	30	15	67.5	51	17.6	29	30	M16
FW-08	44.5	34	15	74	57	20	34	30	M18
FW-10	57	45	19	89.5	70	23.5	41	35	M22
FW-12	57	45	19	108.5	70	20	37.5	38	M22
FW-15	66.7	54	24	140	76	29.6	52	40	M24
FW-18	66.7	54	24	140	76	16.4	38.7	41	M30
FW-21	66.7	54	24	140	76	16.4	38.7	41	M30

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
 * 非標需求可訂做 Non-standard requirements can be made

